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WHI I'	information report	CD NO. 25
LINTRY	USSR (Ukranian SSR)	DATE DISTR. 24 Aug 51
EJECT	Lenin Factory for Froduction of Drill Machines at Odessa	NO. OF PAGES 3
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	Location	
1.	The Learn Drill Machine Factory is located a sout of the closely built-up city area of Odessa, about no running testward and parallel to the factor highway leading north to the center of the city. factory borders on a plywood factory and a lumber	out 400 a fron the railroad ry, and directly on a . The south corner of the
•	Size	
2.	The compound measures 300 x 500 m and is rather the north corner where preparations are under watche site of one which was destroyed.	closely built up as far as by to erect a new shop on
	History	
3	The factory was probably built before World War and employees were transferred to the Urals by tall of Odessa. A large number of employees was 19h7 and 19h8 in order to set up new equipment a factory. Factory was during the evacuation of the machinery. One of In 19h7, production was resumed on a small beale	the Germans prior to the returned to Odessa in and start up the Lenin were blown up by the Russians the shops has been rebuilt.
11 1 11	Administration	
l _l o	The director of the factory is a Jewish civilian composed of civilians and military men up to the factory,	n. Numerous commissions e rank of colonel visit the
	Equipment	
	Since was been related to	
5,.	Factory equipment is modern and efficient. The mantled Raboma-Berlin (Radial Wrill-Cachines-Berthe Lenin Factory, A few milling benches been installed. All the confiscated machinery assembled; one part is in the rear section of the and awaiting assembly in the large new shop.	rlin) has been set up in have 25X1 from Berlin has not been
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Production

6. The factory produces chiefly drill machiner weighing 1.2 tens and wall produce a heavy model weighing 2 tons when the large workshop is in operation. The equipping of the workshop will probably be completed by fail or winter 1949. At present, 30 to 35 drill machines are produced per month. At the end of the Five-Year Flon, 50 machines per month should be produced. The motors are not produced in the Leuin Nactory but are mounted there. Up until now, motors have been principally of German origin.

Raw Materials

7. Cast-steel ingots or bars are shapped to the factory.

Transportation .

3. At present trucks are used. The problem of transporting goods will be eased by the extension of the spur line from the lumber yard into the large new shop. Construction will probably start in summer 1969.

9. Electricity

rower comes from the city of Odessa. A transformer is located on the southeast wall of the large shop under constructions

Personnel

10. Fight hundred men work three shifts in most sections. When the new thop is in operation, the number of personnel will probably be doubled. Whout 150 German FWs worked mostly on construction jobs. Tifteen PWs were admitted to the shops only on cleaning details or transportation tasks.

Security

Two employees are on guard duty during each shift. A wall about 2 m high, built by EWs, surrounds the factory area.

Factory Installations

- Fections 1 3 are located in one compound, which faces the entrance to the factory area. Section 1 measures 100 x 30 m, and Sections 2 and 4 measure 100 x 70 m. Cast parts are ground and polished in Section 1. In fections 2 and 3, the parts are cut into pieces, further processed, and the threads cut. There is also a machine shop which prepares the individual east parts for assembly.
- The foundry and the shops where molds are made are located on the southeast edge of the compound. The foundry building is about 50 x 30 m. The creation of a new foundry is planned, because the present foundry is too small for the increased activity of the factory.

25X1

- The 'artin shop is adjacent to the new shop and has two furnaces,
- 15. The new shop, a one-story building about 80 x 60 m and located in the southern part of the factory compound, was set up as an assembly section. The individual parts manufactured in Sections 1 3 are brought here for assembling. On the first floor are to be located part of the signal and engineer offices, which are now in a small building adjacent to fection 1.

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.6.	The shop under construction will be the largest building of the factory. The structure, 200 x 150 m, is divided into three or four shops. The production of large models of drill machines, from the processing of the individual parts to the assembly, is to be carried out here. Foundations are being laid for the larger machinery; the mounting of the machinery should be completed by the summer of 1949.	
.7 _{0.}	The destroyed shop in the northern corner of the compound is to be reconstructed but, not in 1949.	0EV4
₹.	A blacksmith shop and a carpenter shop are located near the large wilding inder construction. To the northwest, close to the outside fence, a hovel-like building contains a locksmith's shop and a model carpenter shop. The repair shop is adjacent to Section 1.	25 X 1
9.	A storehouse attached to the garage holds tools, motors, and precious metals. A building in the northeast part of the factory area is used for storing coment and building materials. A storehouse close to the foundry holds work clothes and oil from plants for the tempering shop adjoining the foundry. An old storehouse in the south corner of the compound is to be demolished soon to make way for the extension of the railroad tracks.	
o., _	Tempering shops are located in the foundry and in a small shop adjoining the storehouse near the main entrance.	
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